



Proctor Sales invites you to join Taco for an 8 hour Hydronic Essentials Class on Tuesday August 30th. This will provide 8 hours of Oregon CEU credits. Please RSVP to [gchambers@gopsi.com](mailto:gchambers@gopsi.com) by Monday August 8th. There will be a charge of \$150.00 per person and seats are limited. After completion of the course, each participant will receive a 0015e3 pump.  
Location: 27180 SW 95th Ave. Suite 3370 Wilsonville, OR 97070

## **'Hydronic Essentials' Course Outline**

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**8- Hours class time: 8:00 AM to 5:30 PM, (30 min Lunch & 6- 10-minute breaks)**

### **Introduction- 5: Minutes**

- Distinguish the difference between professionals and amateurs
- Overview of what goes into a complete hydronic design

### **Load Calculation review- 60: Minutes**

- Manual step by step sample room calculations
- Terminologies and formulas for proper heat-loss
- Infiltration and conduction losses
- Zoning considerations

### **Heat Emitter Sizing & Selection- 45: Minutes**

- Standard and low-temp applications with baseboard fin tube
- Standard and low-temp applications with Panel radiators
- Low-temp hydronic radiant floor applications

### **Boiler Sizing and Selection Details- 35: Minutes**

- Review of AGA input, DOE capacity and Net IBR output
- Selection of the correct boiler size
- Traditional or Mod/Con styles available and how they impact the system

### **Review of typical Hydronic calculations- 35: Minutes**

- Break-down and analysis of the traditional GPM formula:  
$$\text{GPM} = \text{Load} / (\Delta T \times K)$$
- Density/Specific weight, Specific Heat & glycol de-rates
- Initial pump sizing exercise

### **Near Boiler / Supply and Return Pipe Sizing- 45: Minutes**

- Minimum and Maximum flow rates for each line size
- Associated pressure drop and velocity issues
- Pressure drop calculation example
- Cv clarification

### **Near Boiler Piping Details- 30: Minutes**

- "Power Purge" detail and review
- Review the typical and appropriate piping of the condensing boilers
- Primary/Secondary piping configuration rules
- Air Elimination

**Circulator Facts and Curves - 45: Minutes**

- Anatomy of a centrifugal circulator
- System Fluid Hydraulics
- Understanding mechanical energy added
- Point of no pressure change
- Efficiency and the “sweet-spot”
- Circulator Curves vs System Curves vs Control Curves (operational range)
- Solving for the “system curve”
- Reading the system’s flow
- Solving for the missing; Cv, Head or GPM

**How the Primary Circ effects the overall efficiency of the Mod/Con - 15: Minutes**

- Not oversizing the Primary circ
- Deduct for altitude and efficiency
- Calculation example

**Expansion Tank considerations - 10: Minutes**

- Understanding what you are sizing for!
- Software makes it easy
- Information required to size correctly

**Circulator Selection - 15: Minutes**

- Using the class example to select a circ
- Understanding how the operating point moves w/ valves closing
- Finalizing the selection based on over-all efficiency

**ECM Circulator Realities - 80: Minutes**

- Dispelling the myth of a ‘magic button’ for all pump applications
- Understanding which mode to use for what piping scheme/application
- Can a delta T ECM be used as a boiler primary circ?

**Where is ECM technology going in the next 5 years...- 60: Minutes**

- From 3 to 300 GPM in ECM
- How will we communicate with these circs
- What keeps pumps from locking up?
- Can we effectively “see” inside the piping system?

**Review, Questions and Clarifications...**